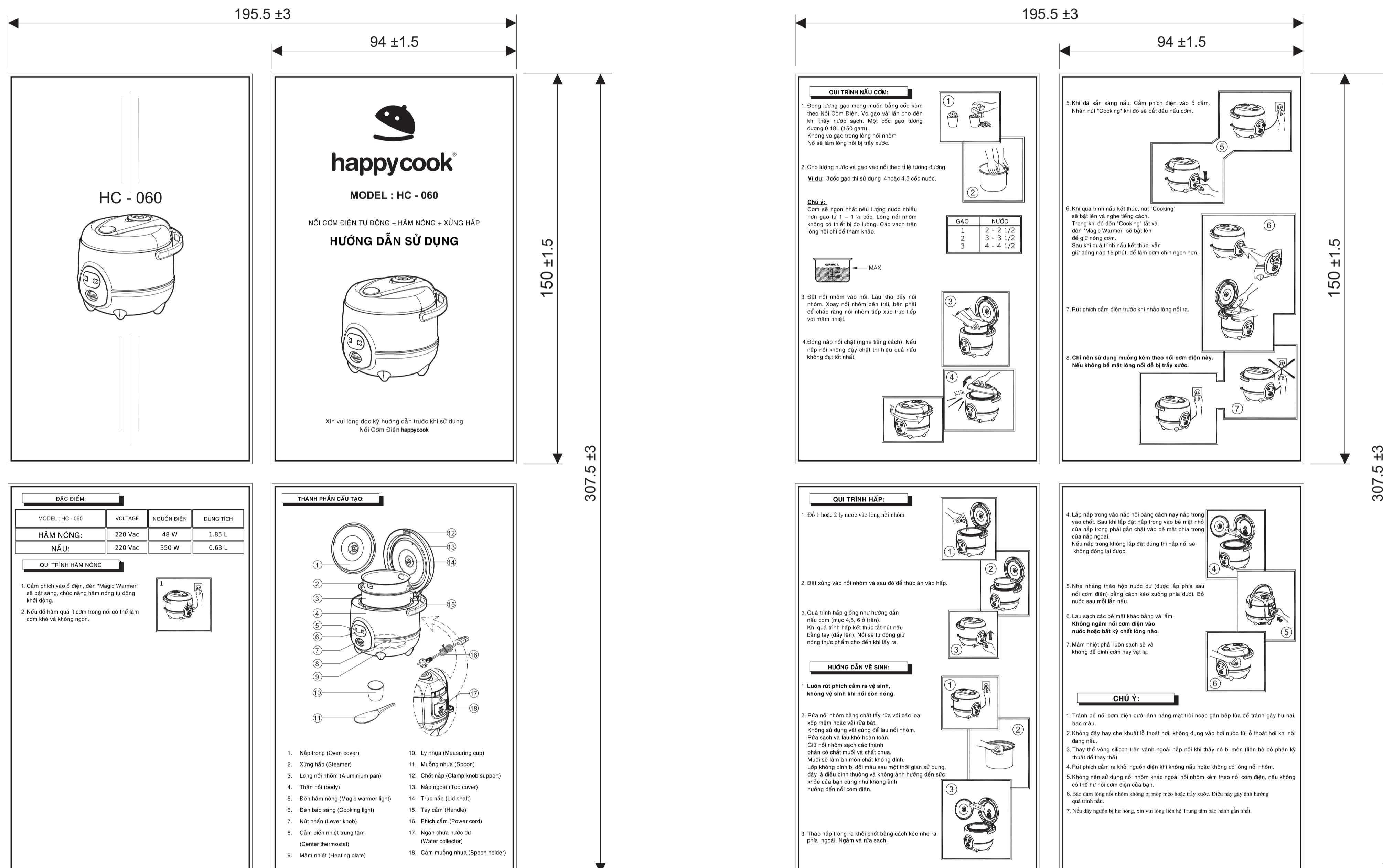


ACCEPTABLE TOLERANCE (mm)	DIMENSION	J	K	L	M	N	ANGLE JKL MN	GRADE	DEFECT CLASS	TOTAL	A.Q.L.	REVISION HISTORY			
		0.05	0.2	0.3	0.5	0.7	1°		REV.	DATE	DESCRIPTION	ACK. BY			
0 => 10	0 => 10	0.1	0.3	0.5	0.8	1.2			○ GRADE I (CRI.)		0.01 %	△	15-05-13	CHANGE LOGO HAPPY COOK	DASTRO
10 => 30	10 => 30	0.2	0.4	0.6	1.1	2.0			○ GRADE II (CRI.)		0.1 %	△			
30 => 50	30 => 50	0.3	0.6	0.8	1.4	2.5	30°		⊕ GRADE III (MAJ.)		0.65 %				
50 => 150	50 => 150	0.4	0.8	1.0	1.7	3.5	15°		⊖ GRADE IV (MIN.)		2.5 %				
150 => 300	150 => 300	0.6	1.2	1.5	2.0	4.5	1°		GRADE V (COM.)		10 %				
300 => 500	300 => 500	0.8	1.6	2.0	2.5	6.0	5°								
500 =>	500 =>						30°								



FRONT

BACK

	SCALE	1 : 2	DRAWN BY	TITO A.	DATE : 15-05-'13
	UNIT	mm	CHECKED BY	DANU	
	MATERIAL	PAPER	APPROVED BY	JOKO H.	

REMARKS :

INST. MANUAL HC-060

RCHC-CX022-XX-MCM R1

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